

## DOUGH SHEETER

### Description:

The Mod SPT-520 dough sheeter is designed and made for high performance by us, the motor specially made, reversible dough sheet. The machine is equipped with safe protection, it work smoothly and reliably, the machine is sturdy and artistic, function fine, high automatic, suitable for mixing flour in hotels, restaurants and public canteens. All the machine parts in contact with food are made of stainless steel or their surfaces are specially treated in conformity with Chinese hygiene standard.

### Important notes:

1. Set it on a dry horizontal desktop, take it firm.
2. Before use, ensure that power supply corresponds to that required by the machine and external ground wire is reliably connected.
3. That dough sheet is not too thin once, lack of the motor power.
4. It is necessary to put down the guard, before switching on the machine.
5. The operational regulations indicated by the machine escutcheon.

### Technical specifications:

Mod	Voltage	Frequency	Power	Rating input power	Roller length	Roller speed	Dimension
SPT-520	~220V	50HZ	0.75kw	1.1 KW	520mm	133rpm	2050×870×640mm

### Maintenance:

IMPORTANT: All maintenance works should be carried out after having removed the plug socket.

The motor and parts should be worn gradually, clean and maintenance

the machine, keep the machine used long.

Suggest users:

After used each time, clean carefully the machine, as to avoid bacteria growth.

To add or replace lubrication grease, about six-monthly.

Check the tension of the chain, about monthly.

Check the electric circuit, about six-monthly.

### **Trouble shooting:**

Cannot start the machine:

- 1、 Electric connectors are loose.
- 2、 The protection has not action.

The protections do not action:

- 1、 Open the cover, check fork of safety switch connecting is loose.
- 2、 Check the electric circuit of safety switch.

The temperature of the machine is too high:

- 1、 Working time too long.
- 2、 Lack of voltage, check the supply voltage.
- 3、 Over load, or machine running is wrong.

Low in efficiency:

- 1、 Check the motor.
- 2、 The chain loosens, remove rear the cover, twist the screw, and chain tighten, or replace it.
- 3、 If you can't trouble shooting as above-mentioned, suggest you asking for seller maintenance service.

Warning: It can not be cleaned by water directly.

For every power educe line which has not attach plug, should be connected to the switch of at lease 3mm touch-point distance which installed by user. Rated current of the switch must be not lower than 35A.